

BEST AVAILABLE COPY



1304/2496

MAILED 13 SEP 2004	
WIPO	PCT



INVESTOR IN PEOPLE

**PRIORITY  
DOCUMENT**

SUBMITTED OR TRANSMITTED IN  
COMPLIANCE WITH RULE 17.1(a) OR (b)

The Patent Office  
Concept House  
Cardiff Road  
Newport  
South Wales  
NP10 8QQ

1304/2496

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

I also certify that the application is now proceeding in the name as identified herein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.



Signed 

Dated 2 August 2004



INVESTOR IN PEOPLE

GB 0315148.7

By virtue of a direction given under Section 30 of the Patents Act 1977, the application is proceeding in the name of:

ESSELTE,  
PO Box 85,  
Industriepark-Noord 30,  
9100 Sint Niklaas,  
Belgium

Incorporated in Belgium,

[ADP No. 08817058001]

# Request for grant of a patent

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)



The Patent Office

Cardiff Road  
Newport  
South Wales  
NP9 1RH

1. Your reference

302863GB2/KCS/sjr

2. Patent application number

(The Patent Office will fill in this part)

0315148.7

27 JUN 2003

3. Full name, address and postcode of the or of each applicant (underline all surnames)

Esselte N.V.  
Industriepark-Noord 30  
9100 St Niklaas  
Belgium

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

Belgium

SECTION 80 (1977 ACT) APPLICATION FILED 17/12/04  
6932891005

4. Title of the invention

TAPE PRINTING APPARATUS AND TAPE CASSETTE

5. Name of your agent (if you have one)

"Address for service" in the United Kingdom to which all correspondence should be sent (including the postcode)

PAGE WHITE & FARRER  
54 Doughty Street  
London WC1N 2LS

Patents ADP number (if you know it)

1255003

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (if you know it) the or each application number

Country

Priority application number  
(if you know it)

Date of filing  
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing  
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

Yes

- a) any applicant named in part 3 is not an inventor, or
  - b) there is an inventor who is not named as an applicant, or
  - c) any named applicant is a corporate body.
- See note (d))

## Patents Form 1/77

9. Enter the number of sheets for any of the following items you are filing with this form. Do not count copies of the same document

Continuation sheets of this form

Description

221

Claim(s)

7

Abstract

Drawing(s)

17 + 17

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*)

Request for preliminary examination and search (*Patents Form 9/77*)

Request for substantive examination (*Patents Form 10/77*)

Any other documents  
(please specify)

11.

I/We request the grant of a patent on the basis of this application.

Signature

Date 27.06.03

PAGE WHITE & FARRER

12. Name and daytime telephone number of person to contact in the United Kingdom

Kelda Style  
020 7831-7929

### Warning

*After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.*

### Notes

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 0645 500505.*
- Write your answers in capital letters using black ink or you may type them.*
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.*
- If you have answered Patents Form 7/77 will need to be filed.*
- Once you have filled in this form you must remember to sign and date it.*
- For details of the fee and ways to pay please contact the Patent Office.*

## TAPE PRINTING APPARATUS AND TAPE CASSETTE

The present invention relates to a tape printing apparatus, a tape supply for a tape printing apparatus and also to a tape cassette with a tape supply for use in a tape printing apparatus. In particular, the present invention relates to a tape printing apparatus for direct thermal printing, a tape supply comprising a tape of direct thermal media for use with a tape printing apparatus and to a tape cassette housing said tape for use in a tape printing apparatus.

Tape printing apparatus utilising direct thermal printing are known in the art. For example, the Casio KP-C10 comprises a printer for use with a PC. This printer has a tape receiving portion for receiving a roll of thermal paper tape, a platen and a thermal print head, wherein, during operation, the platen rotates and the tape passes between the platen and the print head with the print head heating the tape so as to form an image on the tape. However, this printer is only capable of printing black images on a white thermal tape.

Tape printing apparatus for colour printing have been suggested. However, these apparatus utilize cassettes having coloured ink ribbons with the coloured ink being transferred from the ink ribbon to a receiving tape using a thermal print head. For different coloured images, multiple ink ribbons of different colours are required. These may be loaded into a printer at the same time which increases the size of the apparatus. Alternatively, printing may be suspended and the ink ribbon replaced with a different colour before continuing printing in order to produce a different coloured image. This arrangement increases the time required to produce different coloured images. Also, these printers do not produce full colour images but rather print in one colour and then print in a different colour.

In an alternative arrangement, EP-A-0,641,663 discloses a tape printer capable of forming multi-colour printing utilising a single tape cassette and ink ribbon. The tape cassette is housed in the tape printer and comprises a print tape and an ink ribbon formed from different coloured ink portions at a set pitch in the lengthwise direction of the print tape. The

tape printer is constructed so that ink ribbon and the print tape are transportable in a forward direction for printing, the ribbon take-up mechanism stops and the platen is moveable away from the printing section after which the tape transport mechanism reversibly transports the printing tape for over-printing of a different colour whereby a multicoloured image is generated. The single multicoloured ribbon solves the problem of having multiple ribbons. However, exact alignment for over-printing of coloured images to produce a multicoloured image is difficult and misalignment leads to images of poor quality. Furthermore, multiple over-printing, rewinding and/or replacement of ink ribbon cassette can lead to creasing of the ink ribbon or jamming of the ink ribbon and/or print receiving tape within the print mechanism.

Embodiments of the present invention aims to address one or more of the above-mentioned problems.

Referring to Figure 1, a known direct thermal printing medium in the field of photography comprises a base layer 2, a print layer 4, and an overcoat layer 6. The printer layer 2 comprises an acid 8 (the developer) and a colourless dye precursor 10. No reaction occurs until heat from a thermal print head 12 causes the acid 8 and the dye 10 to react, whereupon a colour is formed. The optical density of the colour increases with increasing temperature and time of heating. Monochromatic images are most commonly black and white. However, monochromatic images can be produced in different colours by using different leuco dyes.

Conventional methods for colour thermal imaging such as thermal wax transfer printing and dye diffusion thermal transfer typically involve the use of separate donor and receiver materials. However, recently various direct thermal media have been developed in the field of photography to achieve multicolour direct thermal printing. For example, WO 02/096665 discloses a multicolour imaging system wherein at least two, and preferably three, different image forming layers of a thermal imaging member are addressed at least partially

independently by a thermal print head by controlling the temperature of the thermal print head and the time thermal energy is applied to the image-forming layers. Each colour of the thermal imaging member can be printed alone or in a selectable portion to the other colours. That is, the temperature-time domain is divided into regions corresponding to the different colours it is desired to combine in a final print. Figure 2 is a graphical representation illustrating the temperature and time parameter features of such a direct thermal media for printing magenta, cyan and yellow. The temperature selected for the colour forming regions generally are in the range of from about 50°C to about 450°C. The time period for which the thermal energy is applied to the colour forming layers of the imaging member is preferably in the range from about 0.01 to about 100 milliseconds.

A number of image-forming techniques may be exploited including thermal diffusion with buried layers, chemical diffusion or dissolution in conjunction with timing layers, melting transitions and chemical thresholds.

Referring now to Figure 3, there is seen a pre-colour thermal imaging member that utilises thermal delays to define the printing regions for the colours to be formed. The three colour imaging member 14 includes substrate 16, cyan, magenta and yellow image-forming layers, 18, 20, 22, respectively, and spacer interlayers 24, 26.

Where the image member is heated by a thermal print head from above, the cyan image-forming layer 18 will be heated almost immediately by the thermal print head after the heat is applied, but there will be a significant delay before the magenta image-forming layer 20 and the yellow image-forming layer 22 are heated according to the thermal conductivity and thickness of the spacer layers 24, 26. To provide multicoloured printing it is preferable that each image-forming layer is arranged to be activated at a different temperature. This result can be achieved, for example, by arranging the image-forming layers to have different melting temperatures or by incorporating in them different thermal solvents, which will melt at different temperatures and liquefy the image-forming materials. For example, if the

activation temperature for the cyan layer is T1, the activation temperature for the magenta layer is T2 and the activation temperature for the yellow image-forming layer is T3, then the activation temperatures may be selected such that  $T1 > T2 > T3$ . Accordingly, application of a temperature between T2 and T3 for a relatively long time period will produce a yellow colour without any cyan or magenta colour. A relatively short, high temperature heat pulse above T1 will produce a cyan colour without any magenta or yellow colour. Application of a temperature between T1 and T2 for a suitable length of time will produce a magenta colour. Accordingly, by varying the temperature and time of heating, individual colours or mixtures thereof may be produced so as to generate a multicolour image.

Various arrangements of layers and suitable materials for forming such layers are disclosed in WO 02/096665 and the documents cited therein.

According to the present invention, there is provided a tape supply for use in a tape printing apparatus, said tape supply comprising a roll of direct thermal image tape, said direct thermal image tape comprising a plurality of thermally activated colourants and at least one developer for producing a multi coloured image on said direct thermal image tape when said direct thermal image tape is heated.

According to the present invention, there is further provided a tape cassette for use in a tape printing apparatus, said tape cassette comprising a body housing a supply of the above-mentioned direct thermal image tape.

According to the present invention, there is further provided a tape printer comprising a tape supply receiving portion for receiving a supply of tape, a print head comprising a plurality of printing elements for printing an image on a tape, a drive means for driving a tape passed the print head and a control means for controlling the plurality of printing elements, wherein the control means is adapted to control the printing elements for producing a multicoloured image on a tape by direct thermal transfer.



According to the present invention, there is further provided a method of printing a label comprising driving a direct thermal tape passed a thermal print head and controlling the print head whereby a multicoloured image is produced on the tape by direct thermal transfer in a single pass.

Embodiments of the present invention provide a tape printing apparatus and a tape cassette/tape capable of printing monochromatic images of continuously variable optical density and/or full multicoloured images using direct thermal printing.

For a better understanding of the present invention and as to how the same may be carried into effect, reference will now be made, by way of example, to the accompanying drawings in which:

Figure 1 shows a schematic diagram of a prior art arrangement for direct thermal printing.

Figure 2 shows a graphical representation of the temperature-time domain for a prior art photographic medium, the temperature-time domain being divided into regions corresponding to the different colours it is desired to combine in a final print

Figure 3 shows the prior art photographic medium utilized to produce the divided temperature-time domain indicated in Figure 2.

Figure 4 shows a schematic diagram of an embodiment of a tape printing apparatus according to the present invention;

Figure 5 shows a schematic diagram of an embodiment of a cassette receiving bay of the tape printing apparatus shown in Figure 4;

Figure 6 shows a schematic diagram of an embodiment of a cassette according to the present invention;

5           Figure 7 shows a schematic diagram of an alternative embodiment of a direct thermal tape printer according to the present invention in which a roll of direct thermal tape is introduced directly into the tape printer;

10           Figure 8 shows a schematic diagram of an embodiment of direct thermal tape according to the present invention;

            Figures 9a to 9d show four different examples of face material embodying the present invention;

15           Figures 10a and 10b show two different examples of label material and how those materials are used in a tape printer;

            Figures 11a to 11d show various examples of print stations which can be used in embodiments of the present invention;

20           Figure 12 shows schematically the control of a print head for use in some of the arrangements shown in Figure 11;

            Figure 13a to 13c show various menus for selecting colours;

25           Figures 14a to 14c show the menus which are displayed for selecting the background of a label;

Figure 15 shows schematically control circuitry for controlling a tape printing device embodying the present invention; and

Figure 16 shows a schematic cross sectional view of a tape printer embodying the present invention.

Figures 1 to 3 indicate prior art and have already been discussed in the pre-ambble of this specification.

Figure 4 shows a schematic diagram of an embodiment of a tape printing apparatus 28 according to the present invention. The tape printing apparatus comprises a keyboard 30 and a cassette receiving bay 32. The keyboard has a plurality of data entry keys 34 such as numbered, lettered and punctuation keys for inputting data to be printed as a label and function keys for editing the input data. The keyboard may also have a print key 36 which is operated when it is desired that a label be printed. Additionally an on/off key 38 is also provided for switching the tape printing apparatus on and off.

The tape printing apparatus has a liquid crystal display (LCD) 40 which displays the data as it is entered. The display allows the user to view all or part of the label to be printed which facilitates the editing of the label prior to its printing. Additionally, the display is driven by a display driver (not shown).

Basic circuitry for controlling the tape printing device 1 is shown in Figure 15. There is a microprocessor chip 200 having a read only memory (ROM) 202, a microprocessor 201 and random access memory capacity indicated diagrammatically by RAM 204. The microprocessor chip 200 is connected to receive label data input to it from a data input device such as a keyboard 206. The microprocessor chip 200 outputs data to drive a display 208 via a display driver chip 209 to display a label to be printed (or a part thereof) and/or a message for the user. The display driver alternatively may form part of the microprocessor chip.

Additionally, the microprocessor chip 200 also outputs data to drive the print head 216 so that the label data is printed onto the image receiving tape to form a label. Finally, the microprocessor chip 200 also controls the motor 207 for driving the platen. The microprocessor chip 100 may also control the cutting mechanism to allow a length of tape to be cut off. In alternative embodiments at least part of the cutting mechanism may be manually operated.

Reference is made to Figure 16 which shows in plan view a tape printing device 300 embodying the present invention which has a cassette 306 arranged therein. This cassette can contain a supply of colour direct thermal material as will be discussed in more detail. The cassette 306 is located in a cassette bay 316. The cassette bay 316 also accommodates at least one thermal print head 304 and a platen 308 which cooperate to define a print zone 302. Other arrangements for the printing are describe in more detail hereinafter. The print head 3044 is able to pivot about a pivot point 324 so that it can be brought into contact with the platen 308 for printing and moved away from the platen 308 to enable the cassette 306 to be removed and replaced. In the operative position, the platen 308 is rotated to cause the image receiving tape 310 to be driven past the print head 304.

The platen 308 is driven by a DC motor (see Figure 15) so that it rotates to drive the image receiving tape 310 through the print zone 302 of the tape printing device 301 during printing. In this way, an image is printed on the tape and fed out from the print zone 302.

The image is printed by the print head 304 on the image receiving tape 10 on a column by column basis with the columns being adjacent one another in the direction of movement of the tape 310. Pixels are selectively activated in each column to construct an image in a manner well known in the art. The DC motor is provided with a shaft encoder for monitoring the speed of rotation of the motor. The control of the speed of the motor is achieved by the microprocessor chip 100 (see Figure 15) to generate data strobe signals each of which causes a column of pixel data to be printed by the print head 304.

The tape printing device may include at cutting location 320 a cutting mechanism 328 which carries a blade 318. The blade 318 cuts the image receiving tape 310 then enters a slot 330 located in the cassette 306.

5 It is understood that other embodiments of the tape printer may be envisaged. For example, the tape printer of the present invention may be a PC printer rather than a stand-alone printer. In such a printer, a keyboard and display means are not essential as the data may be input and displayed on the PC. The PC then acts as an input device for the printer.

10 Alternatively, other apparatus may be used to input data to the printer for printing. For example, in an embodiment of the invention a digital camera may be used to input data to the tape printing device for printing. Images may alternatively be input using a smart card, chip card, memory card or the like.

15 Figure 5 shows a schematic diagram of a cassette receiving bay 32 in the tape printing apparatus. The cassette receiving bay is arranged to receive a cassette housing a supply of direct thermal tape. The cassette receiving bay is generally covered by a cassette bay lid.

20 The cassette is intended to cooperate with a thermal printing device. The printing device carries a print head 40 and a platen 42. The print head is moveable between an operating position in which it is in contact with the platen and in which the image receiving tape is pinched between the print head and the platen and an inoperative position in which the tape is released to enable the cassette to be removed. With the print head in the operative position, an image may be formed on the image receiving tape as a result of collectively heating pixels on the thermal print head. In alternative embodiments of the present invention, the print head may be stationery and the platen moves between an inoperative and operative position. Once a message has been printed, the image receiving tape is fed out of the cassette to a cutting apparatus 44.

Figure 6 shows as schematic diagram of the cassette 50. The cassette comprises a body 52 housing a supply of direct thermal tape 54. The direct thermal tape comprises a first side on which a printed image is formed and a second side comprising a releasable backing layer. The structure of the direct thermal tape is described in more detail hereinafter. The direct thermal tape is guided out of the cassette and through the print zone 56 between the platen and the thermal print head.

It is understood that other embodiments of the tape printer may be envisaged in which the receiving bay received a roll of direct thermal tape without the need of a cassette as shown in Figure 7. This may reduce the cost of replacing the tape supply. However, the use of a cassette to house the tape ensures that the tape remains in good condition both during storage and when introduced into a printer for use. It is also preferably that the cassette be light tight as excessive exposure of light to some tapes may have an adverse effect. In some embodiments of the invention, the tape is wound on the tape supply roll so that the thermally sensitive surface is inwards of the tape with the backing layer radially outwards,

The direct thermal tape for use in the tape printer embodying the present invention comprises direct thermal printing media of the type utilized in the field of photography and discussed in the pre-amble of this specification with reference to Figures 1 to 3. While conventional tape printers capable of colour printing utilize separate donor and receiver tapes, in the present invention the thermally activated chemistry is incorporated into a single tape. Figure 8 shows a schematic diagram of direct thermal tape according to an embodiment of the present invention. The tape comprises a removable base layer 70, an adhesive layer 72, a substrate layer 16, a print layer 73, and an overcoat layer 74. The print layer comprises a plurality of colourless dye precursors in order to form a direct thermal tape capable of producing a full multicoloured image. In this embodiment the different colourless dye precursors are provided in separate image-forming layers 18, 20, 22 with spacer interlayers

24, 26. After printing a label, the removable base layer may be removed to expose the adhesive layer for attachment of the printed label to a surface.

5 During printing, the print control means in the form of a processor controls the print head whereby dyes of different colours are selectively reacted to produce a multicoloured image. The criteria for selective reactivity depend on the thicknesses of the tape layers, the thermal conductivity of the layers, the temperature coefficients of reaction for the dye precursors, the heating temperature and the heating time. It is envisaged that a number of image-forming techniques may be exploited including thermal diffusion with  
10 buried layers, chemical diffusion or dissolution in conjunction with timing layers, melting transitions and chemical thresholds. Selective light activated reactions may also be utilized in order to achieve multicolour colour printing.

15 During printing, the processor controls the print head and in particular, the temperature of each print head pixel is controlled according to data input from the keyboard, PC or other input device. The temperature or energy of each pixel is continuously variable whereby an image of continuously variable optical density and/or colour may be produced. The processor also controls the print head strobe time, that is the width of a pulse and/or the number of pulses. The control of the heating temperature and the heating time allows a multi-  
20 coloured image to be produced on the direct thermal image tape.

The printer and the tape are adapted to produce a multicoloured image on the tape by direct thermal transfer in a single pass of the tape; that is no reversing of the tape is required. The processor is adapted to control the printing elements according to data input to the tape  
25 printer by a user. For example, a user can select different colour schemes for a label via the keyboard. The processor controls the temperature and the time period each printing element is heated and the temperature of each element is continuously variable. In some embodiments, the energy can be varied in a stepwise fashion rather than continuously.

A memory is provided for holding temperature, heating period and colour data which is accessible by the processor to select a temperature and heating period for each printing element according to data input to the printer. The memory may hold temperature, heating period and colour data for different types of direct thermal tape as well as for thermal transfer tapes (which use an ink ribbon). In one embodiment the printer has a detection means for detecting the type of direct thermal tape inserted in the printer (for example, it could be a two colour tape or a full multicolour tape) or if it is a thermal transfer tape and the detecting means sends a signal to the control means whereby the data corresponding to the detected tape type is selected. In this way, a tape printer can be used for several different embodiments of direct thermal image tape. The detection means may be physical e.g. the tape cassette may activate a switch according to the shape of the body of the cassette when introduced into the printer. Alternatively, it may be electrical, optical, RF, magnetic, in the form of markings or may be selected by a user manually.

The above-described embodiments enable a method of printing a label in which a multicoloured image is produced on the tape by direct thermal transfer in a single pass of the tape past the print head. In particular, the use of such a method solves the problem of alignment between an ink ribbon and a receiving tape and also solves the problem of ink ribbon creasing. As a result, higher quality colour images are achieved.

Reference is now made to Figure 9 which shows four examples of face material which can be used in embodiments of the present invention. Some of these embodiments are the same or similar to those embodiments described previously. In the following, those layers which are the same are referenced by the same reference numbers.

Reference is made first to Figure 9a. In this arrangement, there is a clear carrier film 106. On one side of the clear carrier film is a layer 108 containing cyan dye or the like. Overlying that cyan layer 108 is a bottom over-layer 110. This is a protective layer which may be a polymeric binder in which small molecules are dissolved or dispersed.



On the other side of the clear carrier film is a layer 104 containing magenta dye. On top of that magenta layer is a further layer containing yellow dye 102. That yellow layer 102 is overlaid by a protective over-layer 100 which is similar to the bottom over layer 110. This defines a first face material 116a.

Reference is now made to Figure 9c. This face material construction 116c has a similar construction to that shown in Figure 9a. However, the over-layer 100 has been replaced by a clear protection film 112. The clear protection film 112 is adhered to the layer containing the yellow dye by an adhesive layer 114. That adhesive layer is clear. The clear protection film may be a thin transparent layer of polyolefin or polypropylene or any other suitable material, typically having a thickness of a range 3 to 15 micro metres for example. The clear protective film may optionally have a wax coating. The clear protective film may be coated in a friction reducing material.

Reference is now made to Figure 9b which shows a further embodiment of the face material. The face material comprises a clear carrier film 106. On that clear carrier film 106 is provided a layer 108 containing cyan dye. This has a layer 104 containing magenta placed on top of it. On the magenta layer 104 is a layer 102 containing yellow dye. The layer containing the yellow dye 102 has a protective over-layer 100 placed on top of it.

Figure 9d shows a modification of the embodiment shown in Figure 9b. The over-layer 100 of Figure 9b has been replaced by a clear protection film 112 which is adhered to the yellow layer 102 by a clear adhesive 114. This is as already described in relation to Figure 9c.

The embodiments shown in Figure 9 have a clear carrier film. In some embodiments of the invention, the carrier film may be opaque and coloured. Alternatively the carrier film may be transparent and coloured. The embodiments of Figure 9 may be modified to include

space layers or the like between the coloured layers. Three coloured layers are shown. In alternative embodiments of the invention, there may be only two or one coloured layer. The adhesive layer may be opaque and/or coloured in alternative embodiments of the invention. The cyan layer is shown on a different side of the carrier to the yellow and magenta layers in some embodiments. In alternative embodiments of the invention, the yellow or magenta layers may be provided on the other side of the carrier layer to the other two coloured layers. Embodiments of the invention have shown coloured layers with magenta, cyan and yellow. It should be appreciated that in alternative embodiments of the invention there can be different colours in the layers. Depending on the technology used, it is possible that the dyes or the like can be incorporated in a single layer or two or more colours can be produced from the same layer.

Reference is made to Figure 10 which now shows various embodiments of the label material and how it is used in label printers in preferred embodiments of the present invention.

Reference is now made to Figure 10a which shows an embodiment. In this embodiment, two supplies of material are used. The first supply 128 comprises the face material 116. To the bottom over-layer or clear carrier film is applied a layer of white ink 118.

The second supply of material comprises a double sided silicon liner 122. One side of the silicon liner layer 122 is provided a layer of white adhesive 120. As can be shown seen from Figure 10a, the first supply 128 is provided on a roll. In use, once a label has been printed, the thin silicon liner layer can be removed. This will leave the white adhesive layer exposed and the label can be stuck to any suitable surface. In alternative embodiments of the present invention, the adhesive layer may not be white.

The label material 124 of Figure 10a may be provided in a roll 124. Depending on the embodiment of the present invention, the roll may be accommodated in a tape cassette as discussed previously. However, this is not necessary and in alternative embodiments of the present invention, the label material may be provided simply in a roll. The label material is then provided to a print station 126 where printing can be carried out. Various examples of print stations will be described later. The second supply material 130 is also provided in a roll or alternatively in a cassette. In some embodiments of the present invention, a common cassette may be provided for both of the supplies 128 and 130. The material 130 is provided together with the material 128 to a pair of rollers 132 and 134. These rollers act together to apply the white adhesive and silicon liner material 130 on one hand to the face material and white ink layer on the other hand, to thereby provide a single label. The white ink layer 118 is adhered to the white adhesive layer 120.

It should be appreciated that one or both of the rollers 132 and 134 may be driven. In alternative embodiments of the present invention, a single roller may be used with that single roller acting against a fixed surface.

Reference is now made to Figure 10b which shows a further embodiment for the label material. The face material 116 is provided as one separate supply. As a different supply is provided a material comprising an adhesive layer 190. Attached to one side of the adhesive layer 190 is a white film 192. Attached to the other side of the white film 192 is an adhesive layer 193 which is attached to a double sided silicon liner 194. Silicon is provided on both sides of the liner. This defines a backing supply 196. The backing supply 196 and face material 116 can be provided on rolls, in a common cassette, or in separate cassettes. As with the arrangement shown in Figure 10a, the image is printed on the face material 116 at a print station 126. After printing, the backing material 196 is applied by a pair of rollers 132 and 134 to the face material 116.

Reference is now made to Figures 11a to d which show various different constructions of the print station.

Reference is made first to Figure 11a. In Figure 11a, there are two print heads 140 and 146. The first print head 140 acts in conjunction with a platen 142. This first print head 140 is arranged to control the yellow and magenta printing with the material shown in Figures 9a and 9c. The second print head 146 also operates in conjunction with a platen 144 in the form of a roller. The second print head 146 is arranged to control the printing in the cyan layer 108 in the arrangements of Figures 9a and 9c. It should be appreciated that this same arrangement may also be used with the embodiments shown in Figures 9b or 9d. In some alternative embodiments of the present invention, the two print heads 140 and 146 may be arranged to contact the same side of the label material to print the image. In this latter embodiment the two print heads would be preferably but not necessarily arranged to contact the top over-layer or clear protective film depending on the construction of the face material.

In the arrangement of Figure 11a, the print head is fully addressable. This means that the print head contains  $n$  printing elements each of which is separately controllable. Effectively, this means that a drive circuit is provided for each printing element so that for any given printing operation the printing element can be controlled to be on or off. In Figure 11a the print head has a height  $x$  which corresponds to the maximum width of label to be used with the tape printer. In general, the text will have a maximum height  $y$  which is less than the maximum label height  $x$ . The term text is used to refer to any image which is printed over a background image and may be text, symbols, numbers, graphics, drawings or the like. This is because there will generally be a space above and below the characters on a label. It should be appreciated that the term "text height" refers to the height of a line of text where the label contains a single line of text or where the label contains more than one line, the height from the top of the first line to the bottom of the last line.

Reference is made to Figure 11b which shows a modification to the arrangement of Figure 11a. The arrangement of the Figure 11b shows two print heads 148 and 154 in conjunction with respective platens 150 and 152 in a similar arrangement to that shown and described in relation to Figure 11a.

Reference is made now to Figure 12 which shows how the print heads of Figure 11b are controlled. In Figure 12, six printing elements 180a-f are shown. This is highly schematic. In practice many more than six printing elements 180 are provided. These printing elements 180 have together provide a height x which is equal to the maximum width of tape used with the tape printer. Pixels 180c and 180d together provide the part of the print head will be used to print text and thus have a height y. This means that the two pixels 180a and 180b above the two pixels 180c and 180d will be used to provide an image above the text and the two pixels 180e and 180f will be used to provide the image below the text. Typically this image will be a background colour, background pattern or the like as will be discussed in more detail hereafter. In the embodiment shown in Figure 11d, the pixels which are used to generate text that is pixels 180c and 180d, each are provided with their own drive circuit 182b and 182c. The drive circuits 182b and 182c are controlled by a controller 184. Since each of the two pixels 180c and 180d has their own drive circuit, they are independently and separately controllable. In other words, they can both be on both be off or only one of the two on. However, for the two pixels above the text, that is pixels 180a and 180b, a single drive circuit 182a is provided which is again controlled by the controller 184. This means that these two pixels will either both be on or both be off. It is not possible to separately control these two pixels.

Similarly, for the two pixels below the text, that is pixels 180e and 180f, again a common drive circuit 182d, controlled by the controller 184, is provided. Again, this means that the two bottom pixels with either both be on or both be off. It is not possible to separately control these pixels.

As mentioned previously, Figure 12 is schematic in that in practice many more than six pixels are provided. The advantage of the arrangement shown in Figure 12 is that the cost of the drive circuitry provides a substantial cost of the print head circuitry. By reducing the number of drive circuits required, the cost of the print head can be significantly reduced.

In the arrangements of Figures 11a and 11b, the two print heads together provide both the background and the text. Thus, the background can have any suitable colour or pattern and the text can have any suitable colour or colours. In both of these embodiments, the two print heads will have the same construction in the respective embodiments.

Reference is now made to Figure 11c and Figure 11d where the printing process is effectively divided up into two stages. In a first stage the text is printed in the desired colour or colours on the tape and then a background is applied to the tape. In alternative embodiments of the present invention, the background to the text may first be applied and then the image.

In the arrangement shown in Figure 11c, the text is printed on to the tape using a print head 173 in conjunction with a platen 172. The print head will have the same print head structure as described in relation to Figure 11a.

The tape will then be provided to a two print head arrangement comprising a first print head 168 and associated platen 164 and a second print head 160 and associated platen 162. This arrangement is the same as described in relation to Figures 11a and b. However, in the arrangement shown in Figure 11c, the print heads are arranged to provide a colour background. Accordingly, the print head has a very much simpler construction in that all of the printing elements are controlled to be either on or off and if on, the energy level and duration is appropriately controlled dependent on the required colour. It should be appreciated that the print head can in effect be replaced by an element which can be heated up

to the required temperature for the required duration. The term print head is intended also to cover any such element.

Figure 11d shows a modification to the arrangement of Figure 11c in that the two print heads are now arranged to be aligned with each other so that the need for the platens can be removed. The two print heads 174 and 176 have the same construction as the print heads 160 and 168 described in relation to Figure 11c.

The arrangements shown in Figures 11c and 11d can be modified so that a single background applicator in the form of a single print head is provided. Thus the arrangements shown in Figures 11c and 11d can be simplified to provide two print heads. One print head is arranged to provide the text or the like on the label and the other print head is arranged to provide the background colour or image. The position of the print head will be determined by the nature of the material. For example, if the full colour image can be achieved by print heads acting from the same side of the material, then the print heads can be provided side-by-side. Alternatively, if the material is such that printing can be achieved from either side of the material, then the two print heads may be provided in alignment with each other, thus avoiding the need for a platen and also providing a compact arrangement. In other words, the print heads act as a platen for the oppositely positioned print head.

It should be appreciated that depending on the structure of the material, the number of print heads used can be one, two or three. It should also be appreciated that embodiments of the present invention can be used with direct thermal materials which provide more limited colour images. For example, embodiments of the present invention can be used with dichromic or tri-chromic materials. In those cases, the number of print heads and print head control may be simplified.

It should be appreciated that tape printers embodying the present invention can be used to provide colour images but can also be used with thermal material to provide a single

printing colour with no variability in the background colour. In other words, the tape material will have a predetermined colour and an image can be printed in a single colour usually black.

5 Tape printers embodying the present invention can also be arranged to do thermal transfer printing, that is using an ink ribbon. Figures 11c and 11d show where the thermal transfer cassette would be used. In particular, the thermal transfer cassette would be positioned so that the image is printed on the tape using the print head where each printing element is individually controllable.

10 Reference will now be made to Figure 13 to show how a user is able to select the desired colour. The user would operate a function key or keys in order to access colour options. In one embodiment, a colour function key 210 is actuated to provide the menu shown in Figure 13a. Using the cursor, the user is able to move between background and text. When background is highlighted, the menu shown in Figure 13b is shown. In order to  
15 get to the menu shown in Figure 13b, the user would move the cursor until the background option is highlighted. The user would then activate a confirmation key such as an OK key or ENTER key. This would then provide the menu shown in Figure 13b. The user is able to scroll through the various different colours available to the user. To select a colour, the user would activate a confirmation key such as an OK key or ENTER key. This would then take  
20 the user back to the menu shown in Figure 13a. The user can then move the cursor down to the text option. If the confirmation or OK key is actuated, then the menu shown in Figure 13c will be displayed. In the same way as described in relation to the background colour, the text colour can be selected. Once the OK key has been pressed, then the user returns to the menu shown in Figure 13a. A further actuation of the OK or confirmation key will take the user  
25 back to the edit screen and the user can input an image to be printed.

In one embodiment of the present invention, the menu shown in Figure 13a may show the currently selected colours for the background and text.



In another embodiment of the present invention, the display may be a colour display and when the user inputs text, the text will have the selected colour on the display. Likewise, the background of the display will also have the required colour.

5 It should be appreciated that some displays may only be able to display one or two lines of text. In that case, the menus shown in Figure 13a would not be displayed but the options would be viewed by the user moving the cursor downwards.

10 In some embodiments of the present invention, the tape printer may be connected to a PC. In those embodiments, the tape printer may not have a keyboard or display. However, in some embodiments the tape printer will additionally have the display and keyboard. In the embodiments where the tape printer is connected to a PC, relatively complicated colour images can be downloaded from the PC to the tape printer for printing. These can be full colour images.

15 Reference is now made to Figure 14. Figure 14 shows how the user can select the background for the tape. Using one of the function keys, the user is able to get to a background menu as shown in Figure 14a. This lists the various options for background. By way of example, the user can have no background, a patterned background, a plain background (i.e. a particular colour) or a text background. Using a cursor, the user is able to  
20 select one of these options. As described in relation to Figure 13, the user moves a cursor down to the selected option and actuates a confirmation key or the like. If the user selects pattern as the option, then the menu shown in Figure 14b is displayed. As can be seen, the user has options such as a shaded background, a dotted background, a background with stars or a background with stripes. This is entirely by way of example only and any other suitable  
25 pattern can be used as a background. To select a particular pattern, the user presses the cursor to highlight the selected option and then presses or actuates a confirmation key. If the user selects the text option, then the menu shown in Figure 14c is shown. In particular, a message to the user is provided such as input text or a blank screen. In either case, the user inputs the

text which will be displayed as the background. To confirm the input text, the user will actuate or press the confirmation key.

5 If the user selects the plain background, then the user may be taken to the menu shown in Figure 13a.

It should be emphasised that embodiments of the invention are not limited to the examples of the tape materials given in this application. Embodiments of the present invention can be used with full colour direct thermal materials or with direct thermal materials  
10 which give a selection of two or more possible colours.

Preferred embodiments of the present invention are arranged so that information is automatically provided to or detected by the tape printer about the capabilities of the material. In other words whether the material is full colour, a thermal transfer material, a direct thermal  
15 material only providing one colour or a colour direct thermal material providing two or more colour options and if so what those colour options are. This information can be provided in a number of different ways. For example, the tape supply and/or cassette may have an element which provides the necessary information. In alternative embodiments of the present invention, the user may be able to set this from the keyboard. In other words, the user will  
20 provide the tape printer with information as to the type of tape material so that the tape printer can be controlled accordingly.

In embodiments of the preset invention, when the tape printer has received information that a colour direct thermal material is provided, then it can for example  
25 automatically display the colour and background text menu shown in Figure 13a so that the user can keep the current settings or change those settings.

Claims:

1. A label printer for printing on a direct thermal tape in a plurality of colours, said label printer comprising:

5 at least one print head for printing an image on said tape in said plurality of colours;  
and  
an interface for selecting at least one background colour and at least one text colour.

2. A printer as claimed in claim 1, wherein said interface comprises a keyboard.

10 3. A printer as claimed in claim 1 or 2, wherein the printer is arranged to permit the user to select a single colour for said image and a single different colour for said background.

15 4. A printer as claimed in any preceding claim, wherein said background comprises one of a pattern, text, image and plain colour.

5. A label printer for printing on a direct thermal tape in a plurality of colours, said label printer comprising:

20 at least one print head for printing a background image; and  
at least one different print head for printing a text image.

6. A label printer for printing on a direct thermal tape in a plurality of colours, said label printer comprising:

25 at least one print head for printing an image on said tape,  
wherein a background is printed in a first colour and an image is printed in a second colour.

7. A label printer for printing on a direct thermal tape in a plurality of colours, said label printer comprising:

at least one print head, said print head having a plurality of printing elements, wherein at least some of said printing elements are individually controllable and at least some of said printing elements are divided into at least one group which are commonly controlled.

- 5 8. A label printer for printing on a direct thermal tape in a plurality of colours, said label printer comprising;

at least one print head, said print head having such that the print head can print across the entire width of said tape, said print head having a plurality of printing elements which are individually controllable, said individually controllable printing elements corresponding to a  
10 part of the print head which is arranged to print an image on said tape and at least one group of printing elements which are commonly controlled and which correspond to a part of the print head which is arranged to print a background on said tape between said image and at least one of said upper and lower edges of said tape.

- 15 9. A tape supply for use in a tape printing apparatus, said tape supply comprising a roll of direct thermal image tape, said direct thermal image tape comprising a plurality of thermally activated colourants and at least one developer for producing a multi coloured image on said direct thermal image tape when said direct thermal image tape is heated.

- 20 10. A tape supply for use in a tape printing apparatus, said tape supply comprising a roll of direct thermal image tape, said direct thermal image tape comprising at plurality of thermally activated colourants and at least one developer for producing a multi coloured image on said direct thermal image tape when said direct thermal image tape is heated, said tape further comprising an outer protective layer.

- 25 11. A tape supply as claimed in claim 10, wherein said protective layer comprises polyolefin or polypropylene.

12. A tape supply as claimed in claim 10 or 11, wherein said protective layer is arranged to contact a print head in use.

13. A tape supply as claimed in any of claims 10 to 12, wherein said protective layer has a thickness of between 3 and 15 micrometers.

14. A tape supply as claimed in any of claims 10 to 13, wherein a removable backing layer is provided, opposite to said protecting layer.

15. A tape supply as claimed in any of claims 10 to 14, wherein a portion of said tape supply is cut off to form a label.

16. A tape supply as claimed in any of claims 10 to 14, wherein a top surface of said protective layer is coated in a friction reducing material.

17. A tape supply as claimed in any of claims 9 to 16, wherein said thermally activated colourants comprise dyes.

18. A tape supply as claimed in claim 17, wherein said dyes comprise leuco dyes.

19. A tape supply as claimed in any of claims 9 to 18, wherein each respective thermally activated colourant has a different activation temperature at which a colour is formed whereby in use any one of the thermally activated colourants can be individually activated to produce a colour without activating the other thermally activated colourants.

20. A tape supply as claimed in one of claims 9 to 19, wherein said tape is adapted to produce a multi coloured image by one or more of thermal diffusion, chemical dissolution, melting transitions and chemical thresholds.

21. A tape supply as claimed in any of claims 9 to 20, wherein said tape comprises a substrate layer, and a print layer comprising an image-forming layer.

22. A tape supply as claimed in claim 21, wherein said image-forming layers comprise one or more of a dispersion of solid material, an encapsulated liquid, amorphous materials, solid materials, solutions of activatable materials and polymeric binders.

23. A tape supply as claimed in any of claims 9 to 22, wherein the tape comprises an upper image-forming layer being selectively activatable to produce a colour by applying heat to the tape at a temperature  $T_1$  for a time period  $t_1$  and a lower image-forming layer being selectively activatable to produce a colour by applying heat to the tape at a temperature  $T_2$  for a time period  $t_2$  wherein  $T_1 > T_2$  and  $t_1 < t_2$ , whereby in use either of the upper or lower layers can be activated separately from the other.

24. A tape supply as claimed in any of claims 9 to 23, wherein said tape comprises a plurality of image-forming layers, wherein each respective image-forming layer contains a different thermally activated colourant.

25. A tape supply as claimed in claim 24, wherein said tape comprises one or more spacer layers, each spacer layer being disposed between said image-forming layers.

26. A tape supply as claimed in claim 25, wherein the one or more spacer layers comprise one or more of a thermally inert material, a material which undergoes a phase change on heating by a thermal print head, a thermal solvent and a polymeric material.

27. A tape supply as claimed in claim 25 or claim 26, wherein the thickness and the thermal conductivity of the one or more spacer layers is selected whereby in use any one of the thermally activated colourants can be individually activated to produce a colour without activating the other thermally activated colourants.

27. A tape supply as claimed in any of claims 10 to 26, wherein said tape comprises: a substrate layer having an upper and a lower surface; a first image-forming layer disposed on the upper surface of the substrate layer; a first spacer layer disposed on the first image forming layer; and a second image-forming layer disposed on the spacer layer.

28. A tape supply as claimed in claim 27, wherein an adhesive layer is disposed on the lower surface of the substrate layer and a base layer is disposed on the adhesive layer, said base layer being removable to expose the adhesive layer for attachment of said tape to a surface.

29. A tape supply as claimed in claim 27 or claim 28, wherein a second spacer layer is disposed on the second image-forming layer and a third image-forming is disposed on the second spacer layer.

30. A tape supply as claimed in any of claims 9 to 29, wherein said tape comprises a plurality of developers, each developer having a different activation temperature.

31. A tape supply as claimed in claim 30, wherein each developer is disposed in a different image-forming layer in said tape.

32. A tape cassette for use in a tape printing apparatus, said tape cassette comprising a body housing a supply of direct thermal image tape according to any of claims 9 to 31.

33. A tape cassette as claimed in claim 32, wherein said cassette comprises an indicating means for indicating the type of direct thermal image tape housed in the cassette.

34. A tape cassette as claimed in claim 32, wherein said indicating means are arranged to provide information as to the colours available from said direct thermal image receiving tape.

35. A tape printer comprising a tape supply receiving portion for receiving a supply of tape, a print head comprising a plurality of printing elements for printing an image on a tape, a drive means for driving a tape passed the print head and a control means for controlling the plurality of printing elements, wherein the control means is adapted to control the printing elements for producing a multicoloured image on a tape by direct thermal transfer.
36. A tape printer according to claim 35, wherein said control means is adapted to produce a multicoloured image on a tape by direct thermal transfer in a single pass.
37. A tape printer according to claim 35 or claim 36, wherein said control means is adapted to control the printing elements according to data input to the tape printer.
38. A tape printer according to any one of claims 35 to 37, wherein said control means is a processor.
39. A tape printer according to any one of claims 35 to 38, wherein said control means is adapted to control the temperature of each printing element.
40. A tape printer according to any one of claims 35 to 39, wherein said control means is adapted to control the time period each printing element is heated.
41. A tape printer according to any one of claims 35 to 40, wherein said control means comprises a memory storing at least one of temperature, heating period and colour data which is accessible to select a temperature and heating period for each printing element according to data input to the printer.
42. A tape printer according to any one of claims 35 to 41, wherein said memory stores at least one of temperature, heating period and colour data for different types of direct thermal tape.



43. A tape-printer according to claim 42, wherein said printer comprises a detection means for detecting the type of direct thermal tape inserted in the printer and wherein the detecting means sends a signal to the control means whereby the data corresponding to the detected tape type is selected.

44. A tape printer as claimed in claim 43, wherein said tape printer is arranged to detect if a thermal transfer tape material has been installed in said tape printer and to control the tape printer accordingly.

45. A method of printing a label comprising driving a direct thermal tape passed a thermal print head and controlling the print head whereby a multicoloured image is produced on the tape by direct thermal transfer in a single pass.

46. In combination, a tape printer as claimed in any of claims 1 to 8 or 35 to 44, with a tape supply as claimed in any of claims 9 to 34.

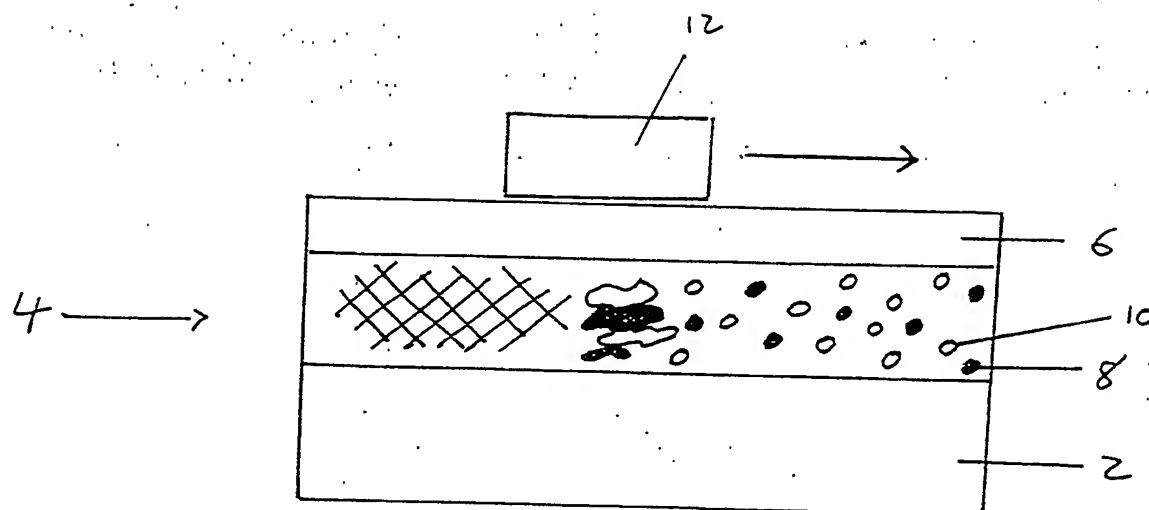


FIG. 1

PRIOR ART

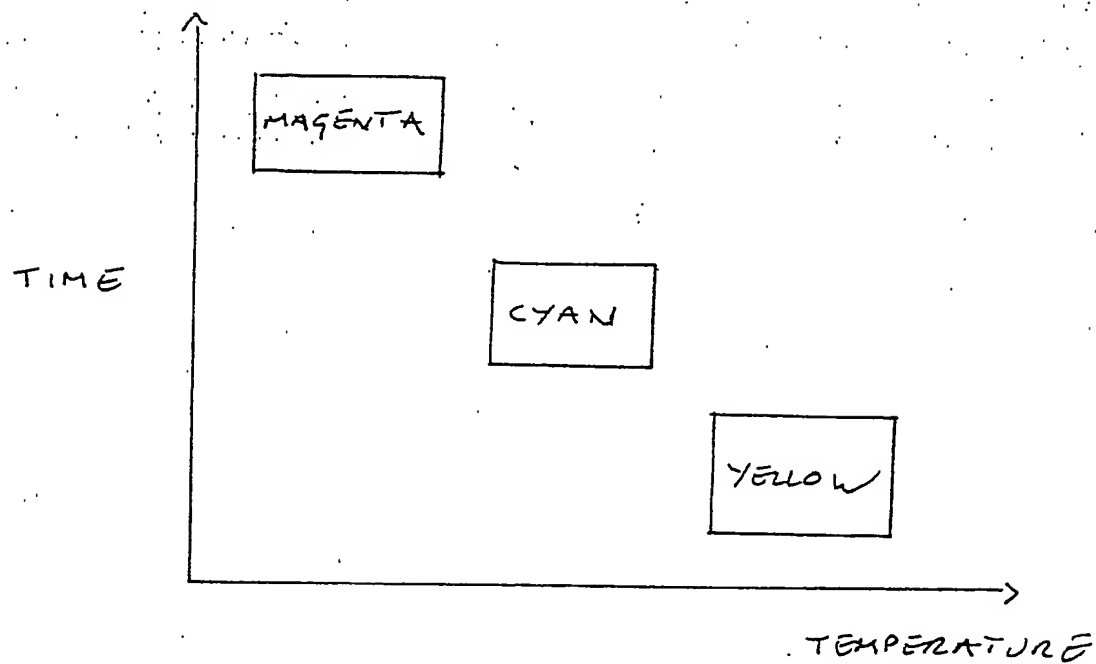


FIG 2

PRIOR ART

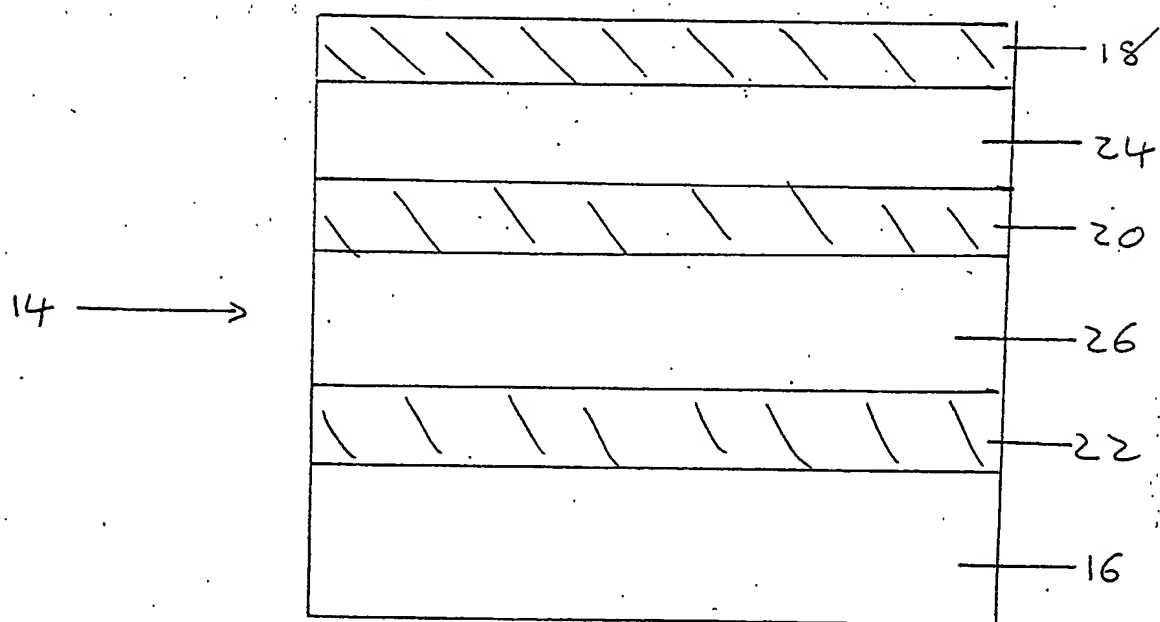


FIG 3

PRIOR ART

82

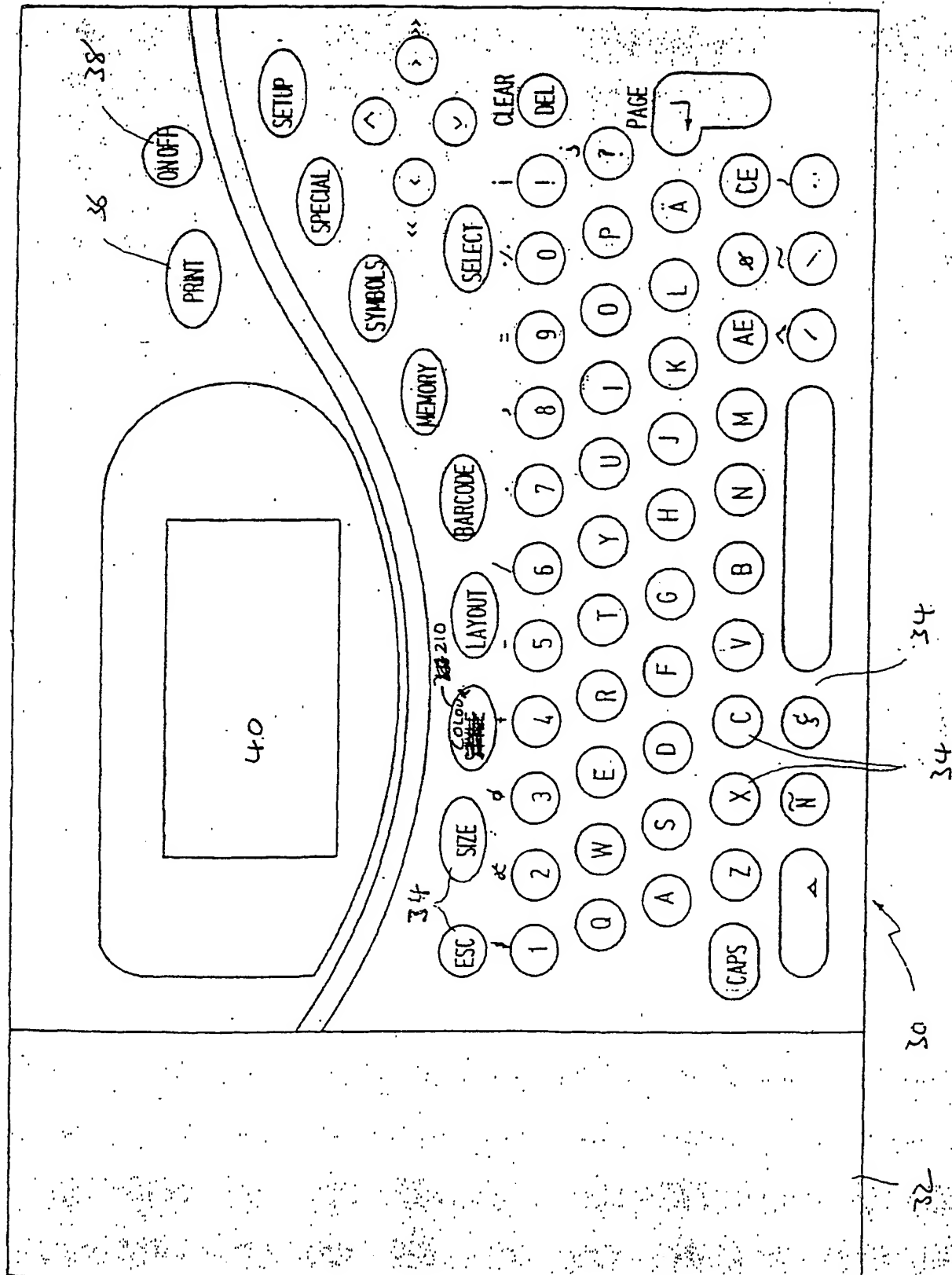


FIG. 4

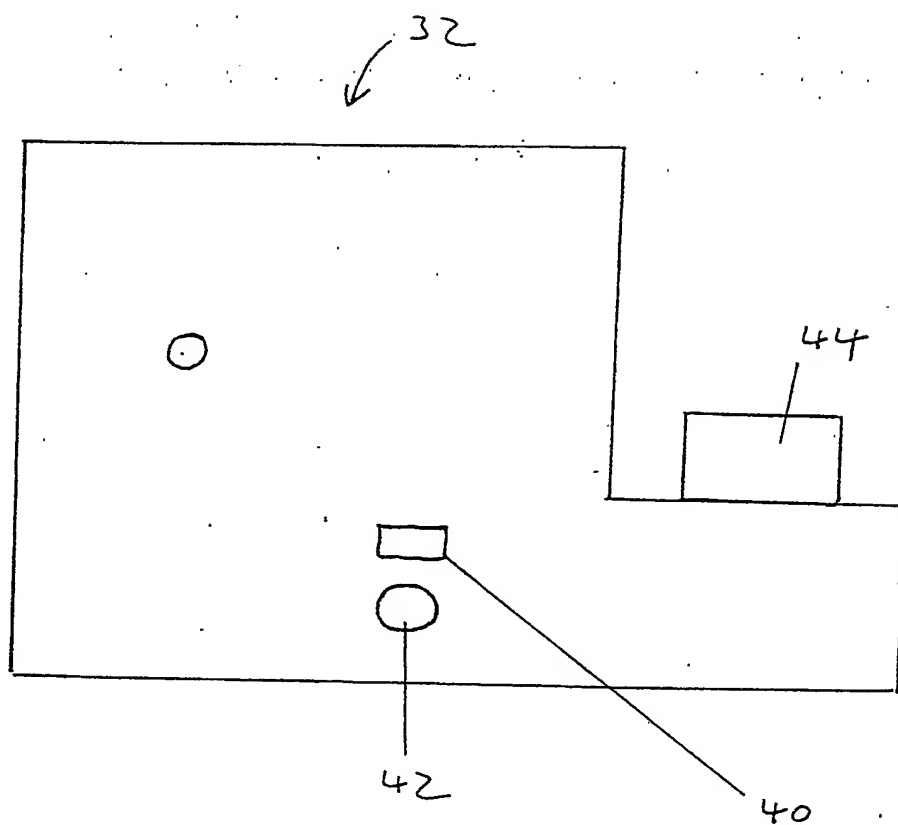


FIG 5

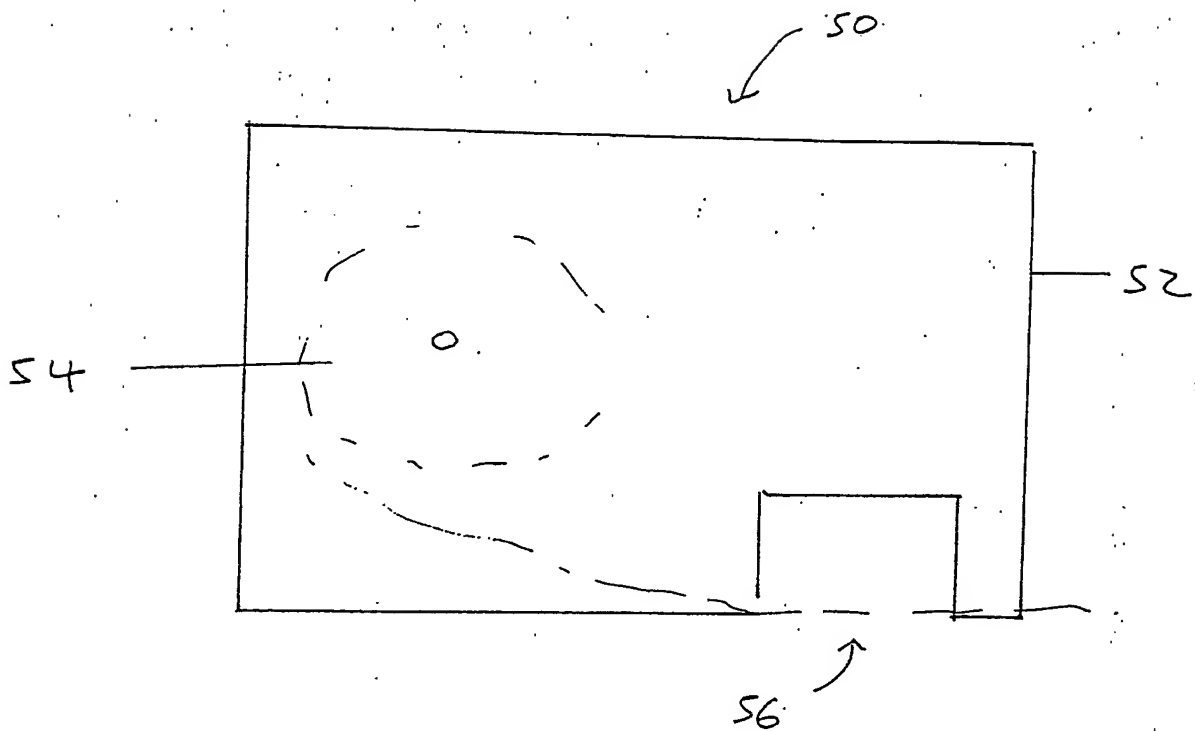


FIG 6

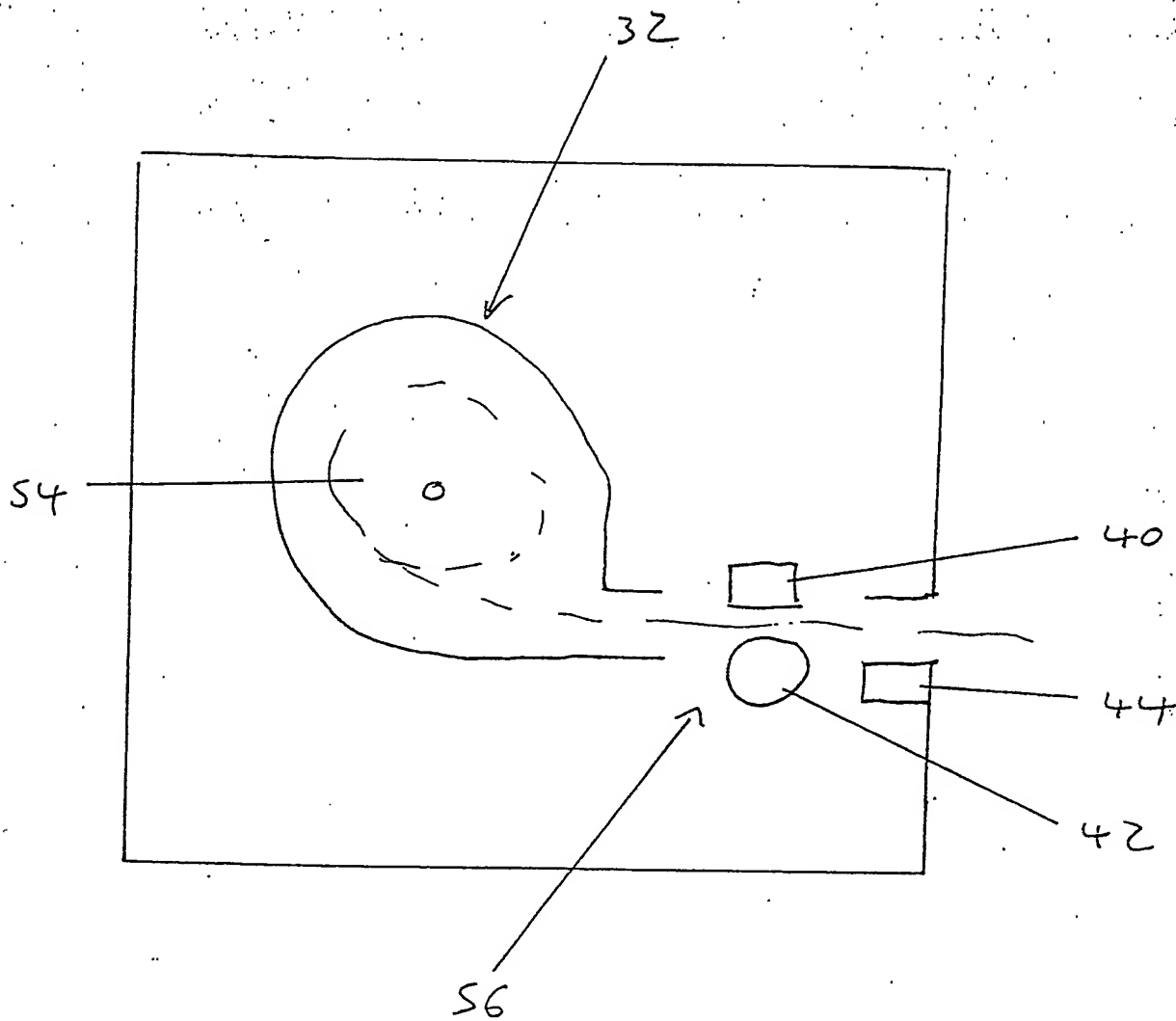


FIG 7



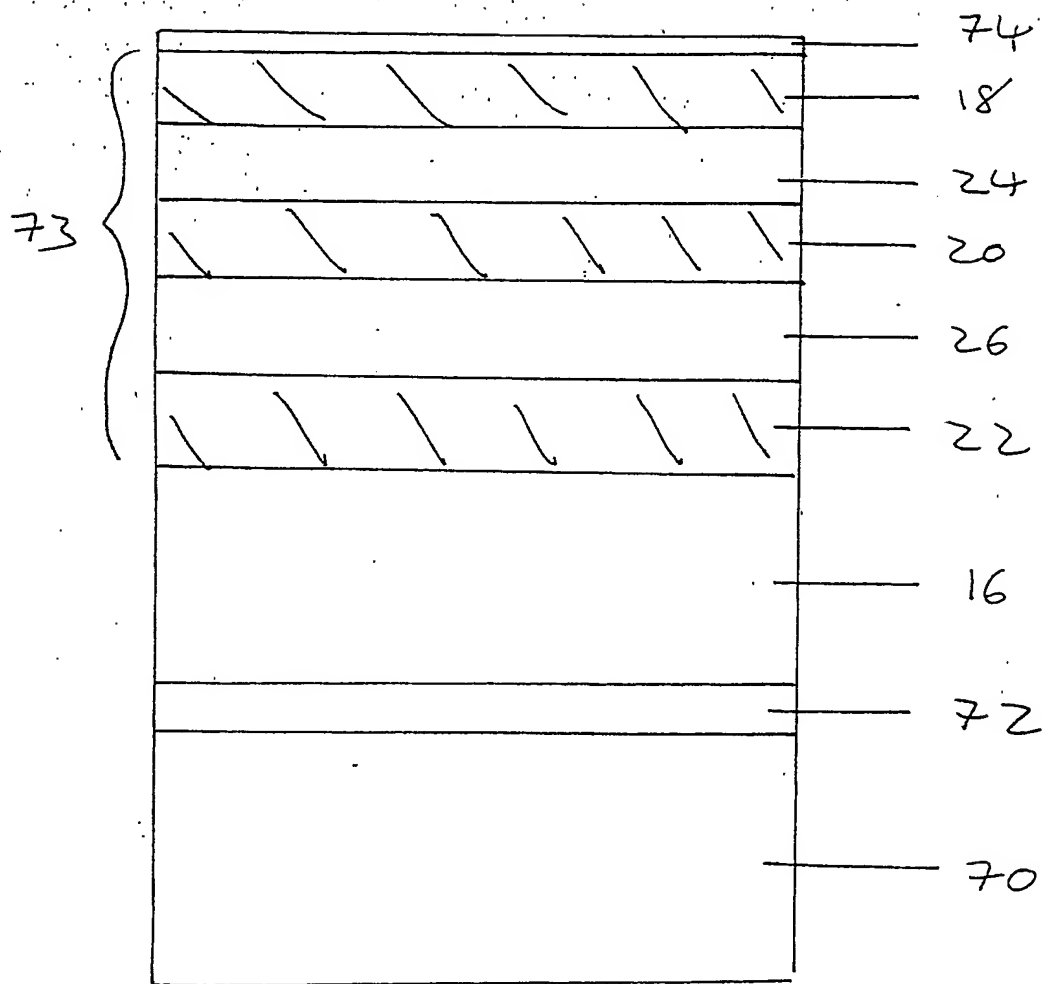


FIG 8

# FIGURE 9a-d

le-sided

Without protection film

Fig 9a

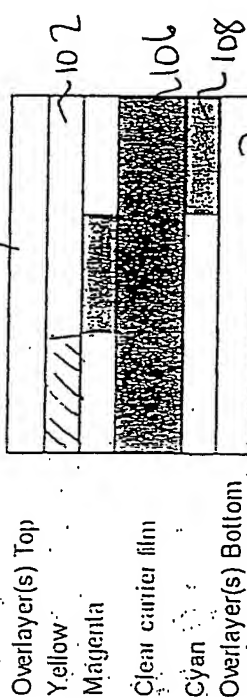
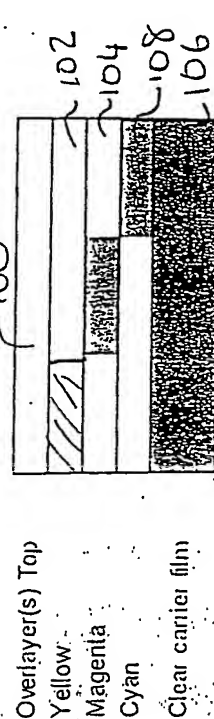


Figure 9b



With protection film

Figure 9c

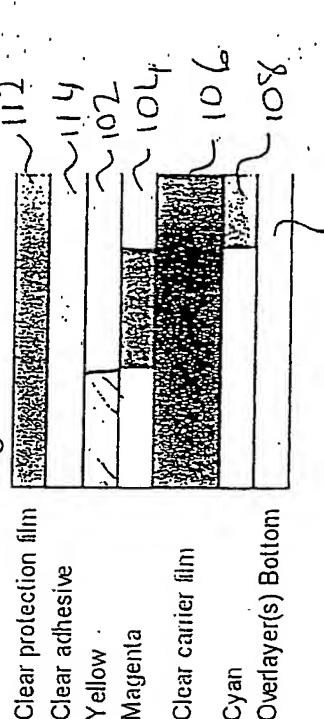
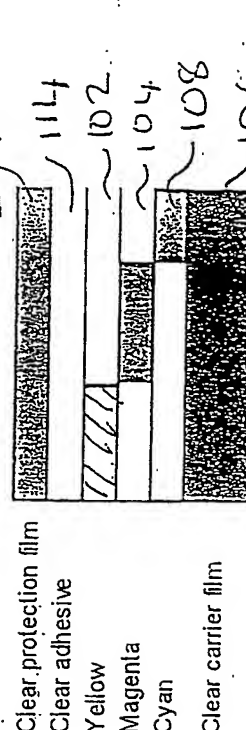
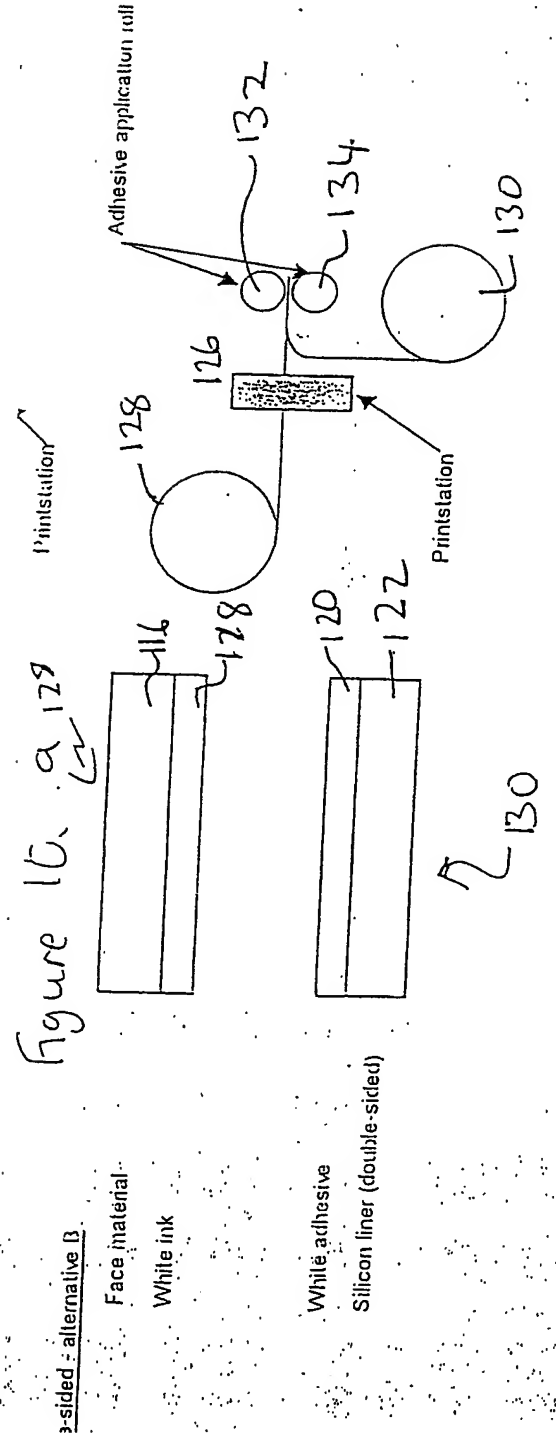


Figure 9d



a-sided

FIGURE 10a



2-sided - alternative C

Face material

Adhesive

White film

Silicon liner (double-sided)

Figure 10

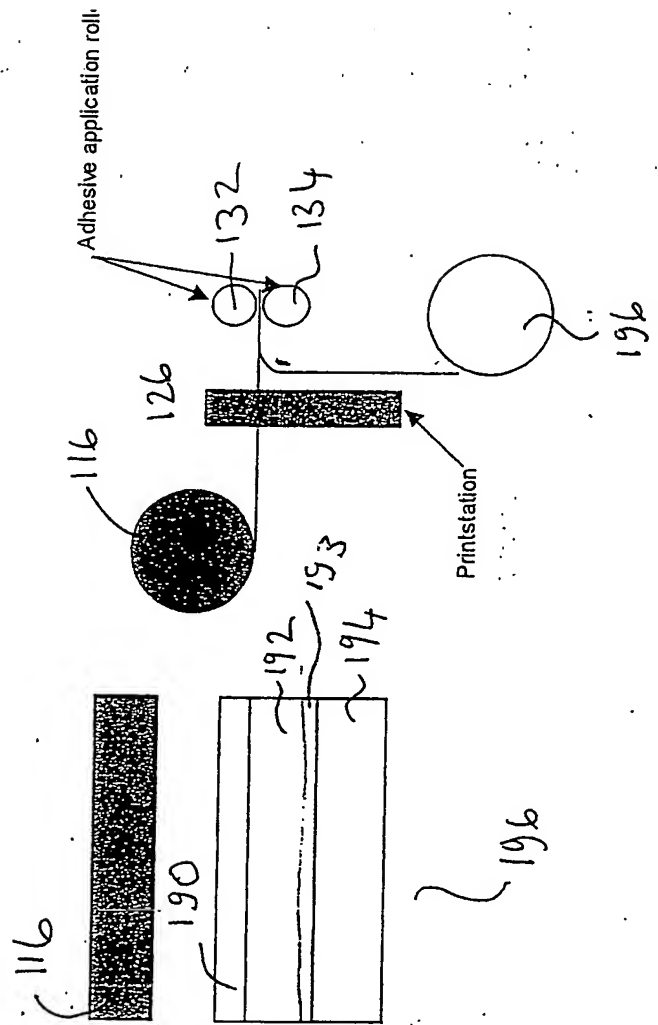


Figure 12

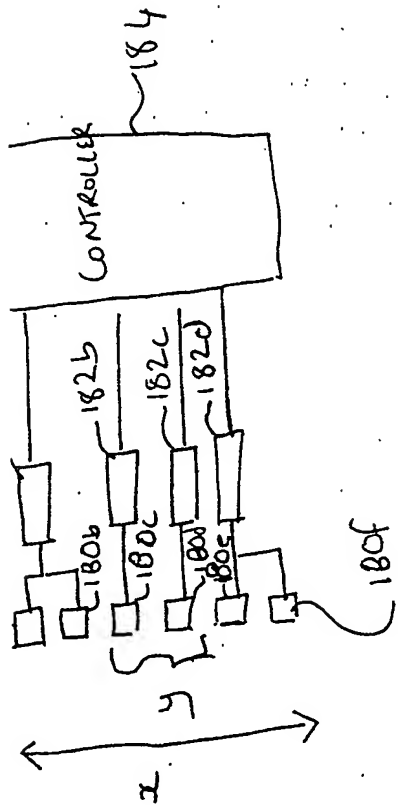


Figure 11a

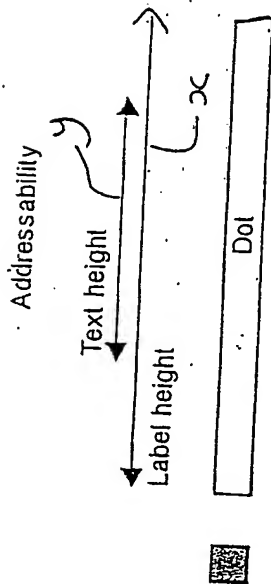
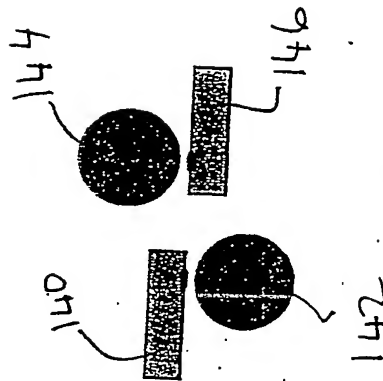


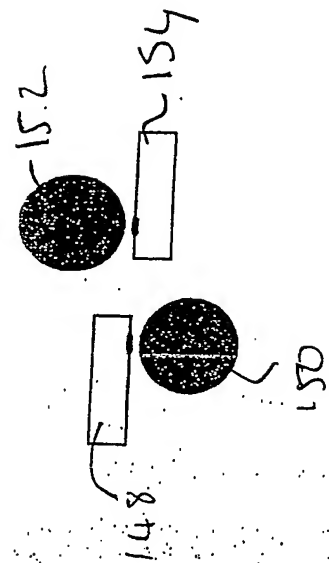
Figure 11b



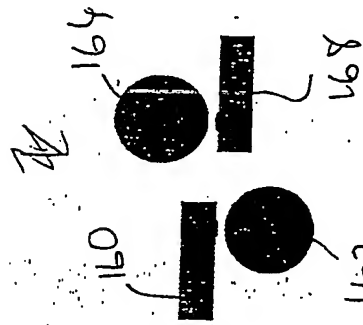
Alternative 1



Alternative 2



Alternative 3: background applicator A



Alternative 4: background applicator B

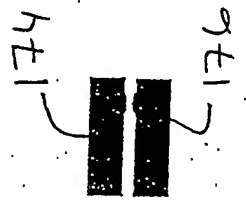


Figure 11c

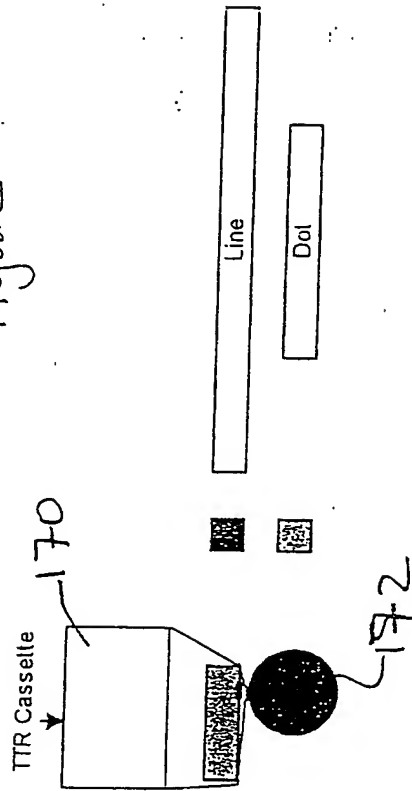


Figure 11d

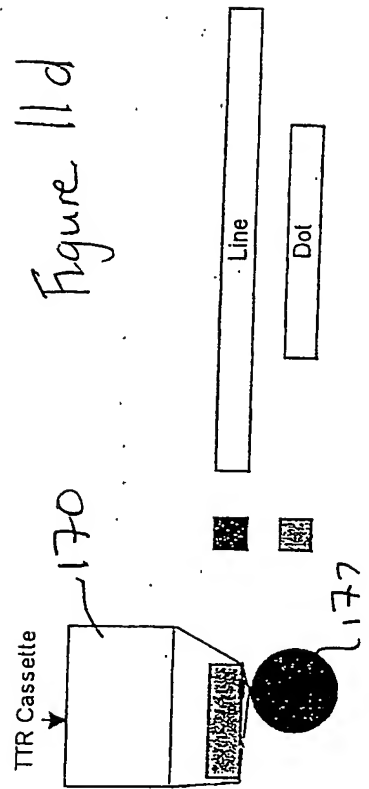


FIGURE 13a

COLOUR:  
BACKGROUND  
TEXT

Figure 13b

Background:  
Red  
Blue  
Green  
Yellow

Figure 13c

Text:  
Red  
Blue  
green  
yellow

FIGURE 14a

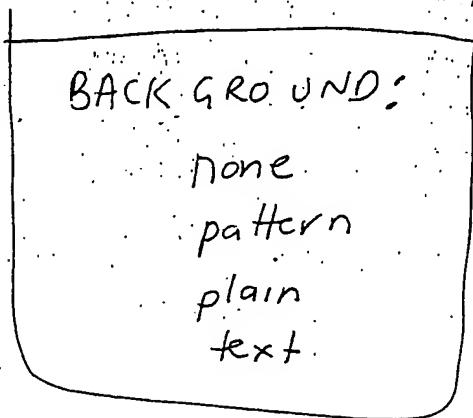


FIGURE 14b

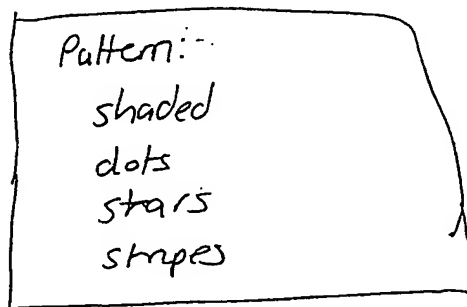
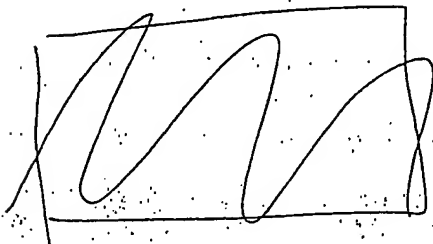
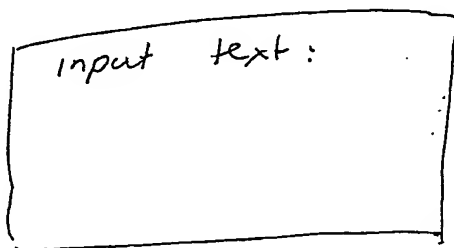


Figure 14c





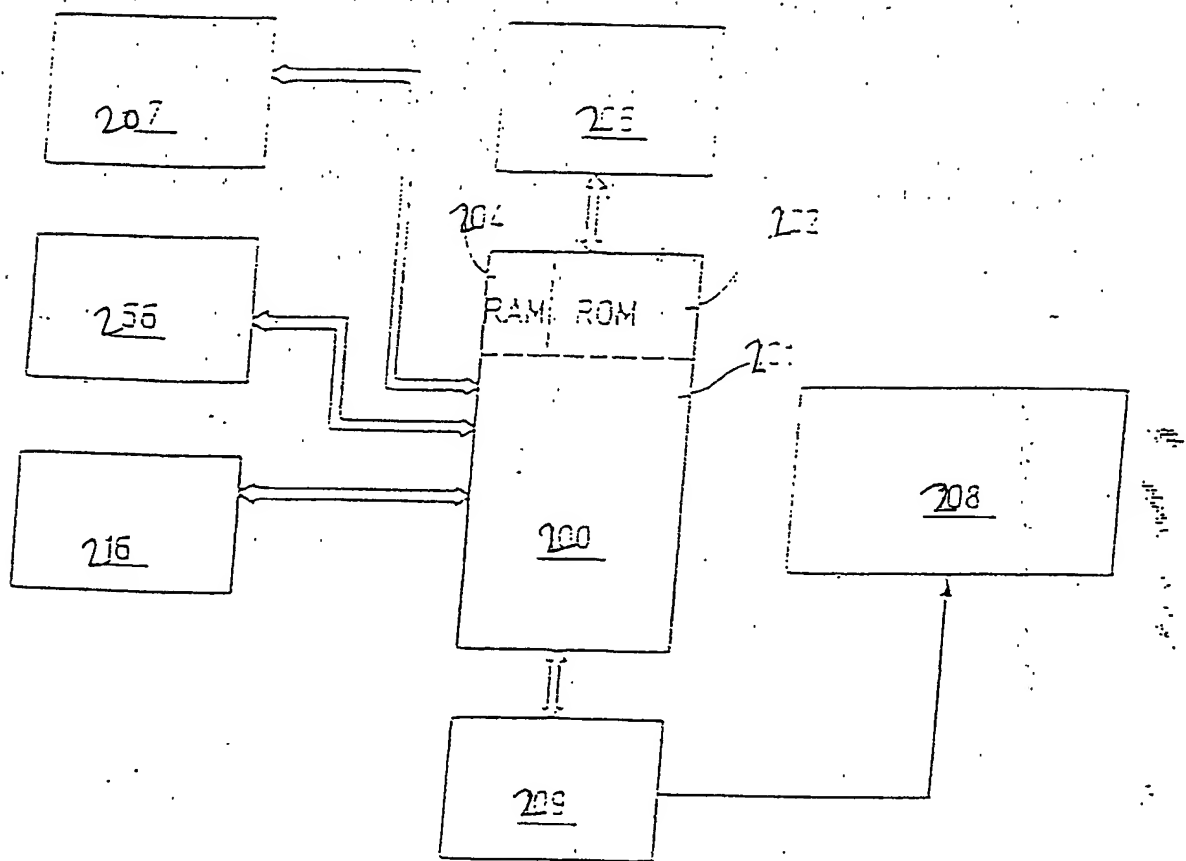


Figure 15

1/4

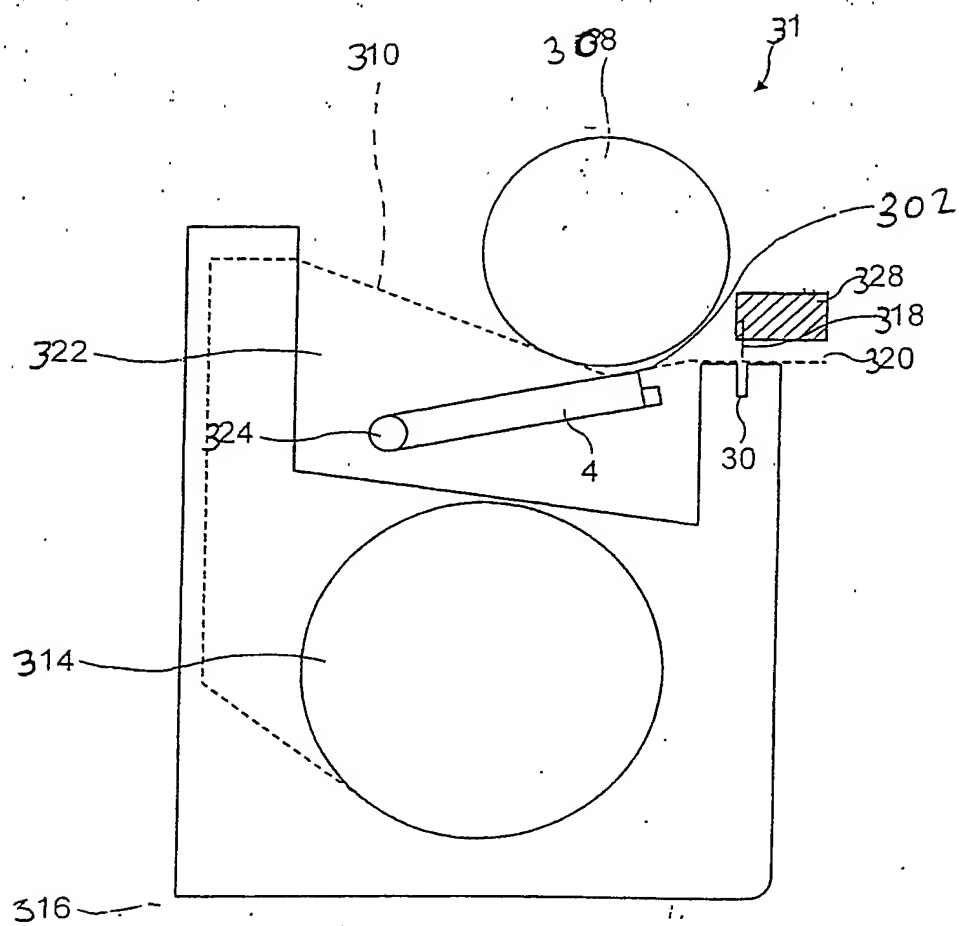


FIG. 16

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☒ **FADED TEXT OR DRAWING**
- ☐ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☒ **GRAY SCALE DOCUMENTS**
- ☒ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**